



# Here for progress

**Our end product, aluminium, is essential to everyday life, a key metal in the green energy future and 100% recyclable.**

For more than 60 years, we have been producing aluminium in Australia. In 2023, our two bauxite mines and three alumina refineries in Western Australia produced about 50% of Australia's alumina and our Portland Aluminium Smelter\* in Victoria produced 18% of the nation's aluminium.

We are leaders in mine site rehabilitation and proud of the thousands of employees committed to continuous improvement in all areas of our business.

We strive to create value for all stakeholders, including local communities near where we operate.

We are here for progress.

Learn more at [alcoa.com/australia](https://alcoa.com/australia)



## Sustainability

**>75%**  
mined areas rehabilitated and at different stages of development

**454ha**  
rehabilitated in 2023

**Among lowest CO<sub>2</sub>**  
emitting alumina producers

## Community

**\$5.2m**  
community investment in 2023

**642,000+**  
visitors toured operations since 1978

**4400+**  
employee volunteer hours in 2023

## People

**4950**  
direct employees lived and worked locally in 2023

**\$831m**  
wages and benefits in 2023

**2685**  
apprentices, trainees and graduates developed since 1963

## Business

**\$3.4bn**  
operating expenditure in 2023

**80%**  
operating expenditure spent in Australia in 2023

**1520**  
Australian businesses directly supported in 2023

## Investment

**>\$14.9bn**  
capital investment over 61 years

**88%**  
revenue stayed in Australia via wages, local spend, taxes, royalties and shareholder dividends in 2023

**\$397m**  
paid to local, state and federal governments in 2023

\* Alcoa of Australia owns 55% of Portland Aluminium Smelter; reference to smelter production represents 100% of smelter output. Data represents 100% of both Alcoa of Australia and Portland Aluminium Smelter's impacts in 2023.